

**AMENDMENTS TO THE ABSTRACT**

An extrudable gypsum plaster paste ~~is disclosed comprising:~~ containing  $\alpha$  gypsum plaster, water in a substantially stoichiometric amount; a binder; and a clay or another rheology modifier functionally equivalent to a clay. Such pastes can have a yield stress sufficient to make the paste self supporting. ~~The invention also provides a~~ A method for making an extrudable gypsum plaster paste ~~comprising is also provided which includes the steps of mixing~~  $\alpha$  gypsum plaster, water in a substantially stoichiometric amount and a binder; and mixing into that mixture a clay or other rheology modifier functionally equivalent to a clay.